

XL-2520PDC/TR10

技术数据表 Technical Data Sheet

2520红外接收（反贴）贴片小蝴蝶

特点 (characteristic) :

* 外观尺寸 (L/W/H) : 2.1*2.3*2.6*0.1.8mm
Outline Dimensions (L / w / h): 2.1*2.3*2.6*0.1.8mm

* 颜色及胶体: 红外接收/黑色胶体

Color and colloid: infrared / black colloid

* 环保工艺符合ROHS要求

Environmental protection products Complied With ROHS Directive

* 湿气敏感性等级 (MSL) :3级

Moisture sensitivity level (MSL) : 3 levels

* EIA规范标准包装

EIA standard packaging

* 适用于SMT贴片自动化生产

Suitable for SMT automatic production

* 适用于红外线回流焊制程

Suitable for infrared reflow soldering process



模型图仅供参考

应用领域 (product application)

* 医用设备

Medical equipment:

* 红外遥控器

Infrared remote controller

* 摄像监控头

Camera monitoring head

* 工业控制: 计数器、热成像、智能电表

Industrial control: counters, thermal imaging, smart meter

* 红外光电开关

Infrared photoelectric switch

* 无线通信与信号传输

Wireless communication and signal transmission

* 智能小车, 机器人

Intelligent car, robot



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电性参数

Electrical Characteristics

极限参数 (Absolute Maximum Ratings) (Ta=25°C)

参数名称 Parameter	符合 Symbol	额定值 Rating	单位 Unit
耗散功率 Collect Power Dissipation	Pc	100	mW
极电集电流 Collector Current	Ic	50	mA
集电极-发射极电压 Collector-Emitter Voltage	Vceo	30	V
发射极-集电极电压 Emitter-Collector Voltage	Veco	5	V
抗静电能力 Antistatic ability	ESD	2000	V
工作环境温度 Temperature Range	Topr	-40°C ~ +85°C	
储存环境温度 Storage Temperature Range	Tstg	-40°C ~ +85°C	
焊接条件 Soldering Condition	Tsol	回流焊 (reflow soldering) : 260°C, 6s 手动焊 (manual welding) : 300°C, 3s	

光电参数 (Initial Electrical Optical Characteristics) (Ta=25°C)

参数 Parameter	符号 Symbol	最小值 Min	代表值 Typ	最大值 Max	单位 Unit	测试条件 Test conditions
集电极-发射极击穿电压 Collector emitter breakdown voltage	BV_{CEO}	30	/	100	V	$I_{CEO} = 100\mu A$ $I_b = 0$
发射极-集电极击穿压 Emitter collector breakdown voltage	BV_{ECO}	5	/	/	V	$I_{CEO} = 100\mu A$ $I_b = 0$
集电极暗电流 Collector dark current	I_{CEO}	/	/	30	nA	$V_{CE} = 20V$ $E_e = 0mW/cm^2$
集电极-发射极饱和电压 Collector-emitter saturation voltage	$V_{CE(sat)}$	/	/	0.3	V	$I_C = 2mA$, $I_B = 100\mu A$ $E_e = 1mW/cm^2$
峰值敏感波长 Peak sensitive wavelength	λ_p	/	880	/	nm	/
电流放大因子 Current amplification factor	hFE	200	/	2300	/	$V_{CE} = 5V$ $I_C = 2mA$
光电流1 Photo current 1	IPCE	300	/	400	μA	$E_e = 1mW/cm^2$, $\lambda_p = 850nm$ $V_{CE} = 5V$
光电流2 Photo current 2	IPCE	500	/	600	μA	$E_e = 1mW/cm^2$, $\lambda_p = 940nm$ $V_{CE} = 5V$
光谱带宽 Spectral bandwidth	$\lambda_{0.5}$	700	/	1100	nm	/
上升时间 Rise time	Tr	/	15	/	μS	$V_{CE} = 5V$, $I_C = 1mA$ $R_L = 1000\Omega$
下降时间 Descent time	Tf	/	15	/	μS	$V_{CE} = 5V$, $I_C = 1mA$ $R_L = 1000\Omega$

光电流分档:**Photo current grading**

代码 Code	最小值 Min	最大值 Max	单位 Unit
PD3	300	400	uA
PD5	500	600	

典型特性曲线

Typical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

Fig.1 Collector Power Dissipation vs. Ambient Temperature

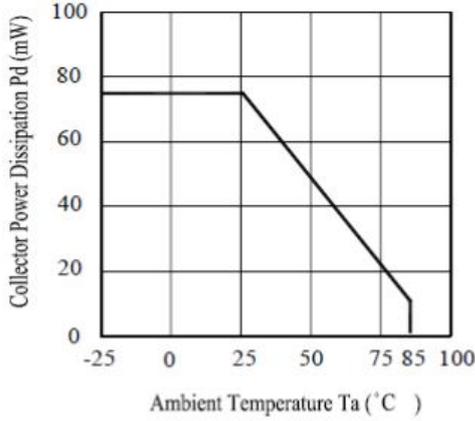


Fig.2 Spectral Sensitivity

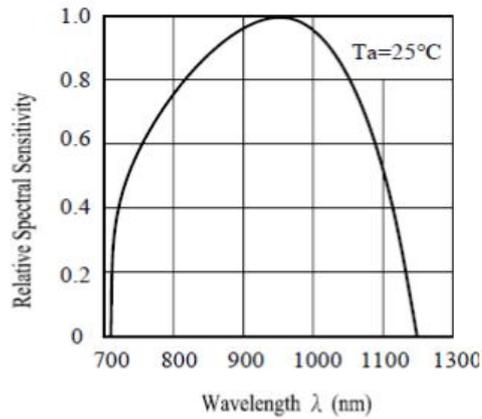


Fig.3 Relative Collector Current vs. Ambient Temperature

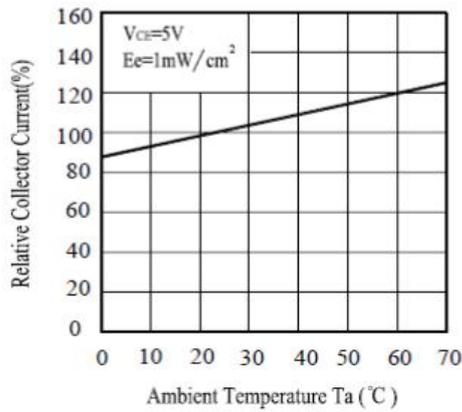
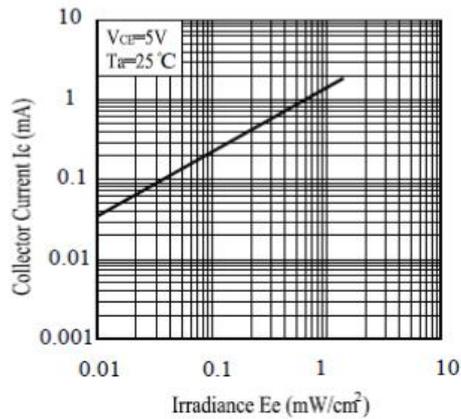


Fig.4 Collector Current vs. Irradiance



(25°C Ambient Temperature Unless Otherwise Noted)

Fig.5 Collector Dark Current vs. Ambient Temperature

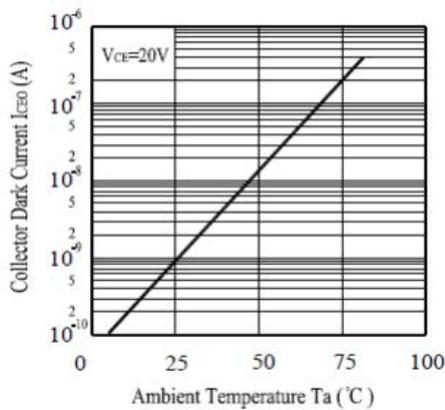
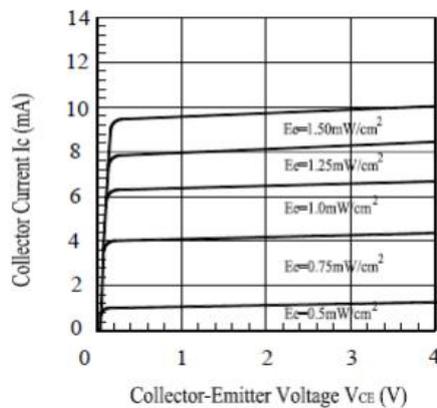


Fig.6 Collector Current vs. Collector-Emitter Voltage



可靠性实验

Reliability experiment

测试项目 Test Parameter	参考标准 Reference Criterion	测试条件 Test Condition	测试次数 Number of tests	失效判定标准 Failure criteria	失效LED数量 Number of failed LEDs
防潮等级 Moisture proof grade	JEITA ED-4701 300 301	回流焊最高温=260°C,10秒,2次回流焊 Maximum reflow temperature = 260 °C, 10 seconds, twice reflow; 回流焊之前存储条件: 30, 相对湿度=70%, 168H; Storage conditions before reflow soldering: 30 °C, relative humidity = 70%	-	# 1	0/22
焊接信赖性 (无铅回流焊) Welding reliability (lead free reflow soldering)	JEITA ED-4701 303 303A	回流焊最高温度=245±5°C, 5秒 (无铅回流焊) Maximum reflow temperature = 245 ± 5 °C, 5 seconds (lead-free reflow)	-	# 2	0/22
冷热循环 Thermal cycling	JESD22-A104	-40°C 30分钟~25°C 5分钟~100°C 30分钟~25°C 5分钟	100 个循环	# 1	0/22
冷热冲击 Thermal Shock	JESD22-A106	-35°C 15分钟 转换时间3分钟 85°C 15分钟	100 个循环	# 1	0/22
高温存储 High temperature storage	JESD22-A103	Ta=100°C	1000小时	# 1	0/22
低温存储 Low temperature storage	JESD22-A119	Ta=-40°C	1000小时	# 1	0/22
常温老化 Normal temperature aging	JESD22-A108	Ta=25°C IF=20mA	1000小时	# 1	0/22

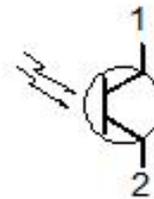
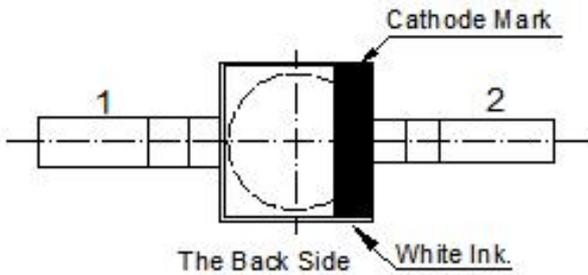
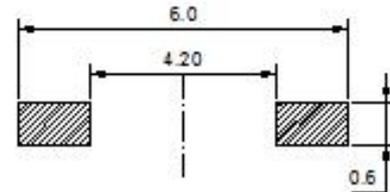
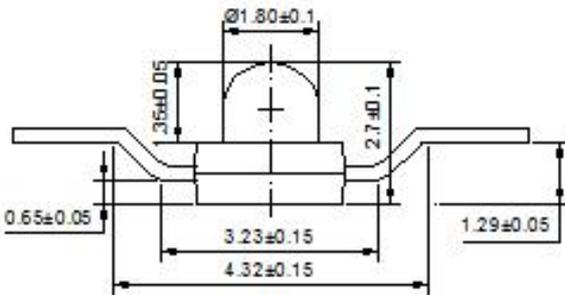
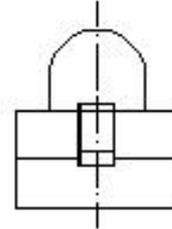
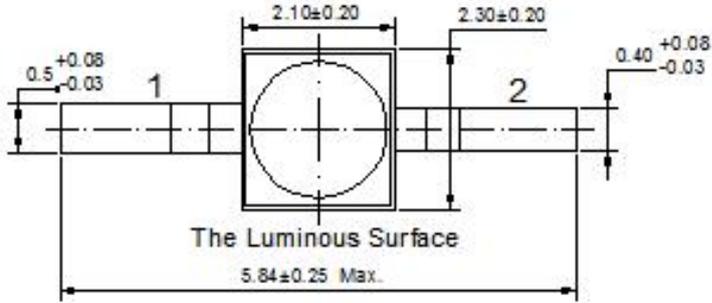
*1 失效判断标准 Criteria For Judging Damage

标准# Standard#	项目 Parameter	测试条件 Test Condition	失效标准 Failure criteria
# 1	正向电压(V _F) Forward Voltage	I _F =20mA	>U.S.L*1.1
	辐射强度(I _e) Radiation intensity	I _F =20mA	<L.S.L*0.7
	反向电流(I _R) Reverse current	V _R =5V	>U.S.L*2.0
# 2	焊接可靠性Weldingreliability	/	锡膏覆盖焊盘比例小于95% The proportion of solder paste covering pad is less than 95%

U.S.L: 规格上限; L.S.L: 规格下限 U.S.L: upper specification limit ; L.S.L: lower specification limit

外形尺寸

Outline Dimension



1:Collector
2:Emitter

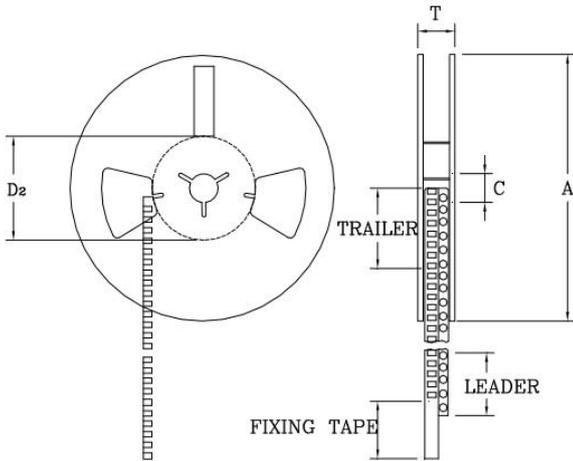
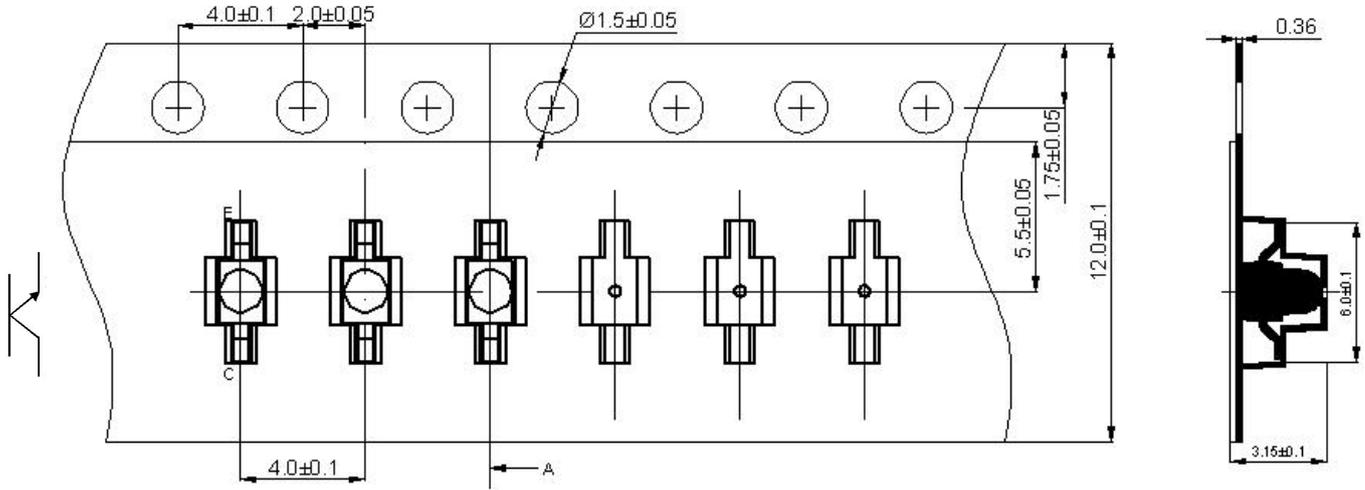
备注(Note):

1. 标注尺寸单位为毫米
Dimensions are in millimeters.
2. 除特别标注外, 所有尺寸允许公差± 0.10mm .
Tolerances unless mentioned are ± 0.10mm.

包装 (1)

Packaging (1)

载带与圆盘尺寸 Belt and disk dimensions

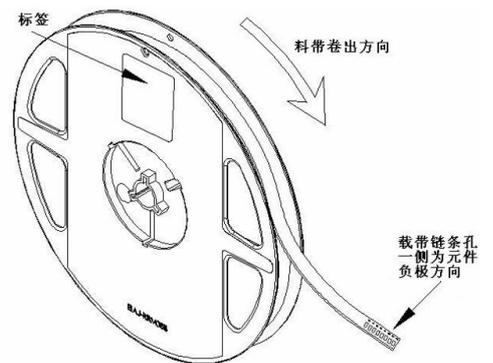
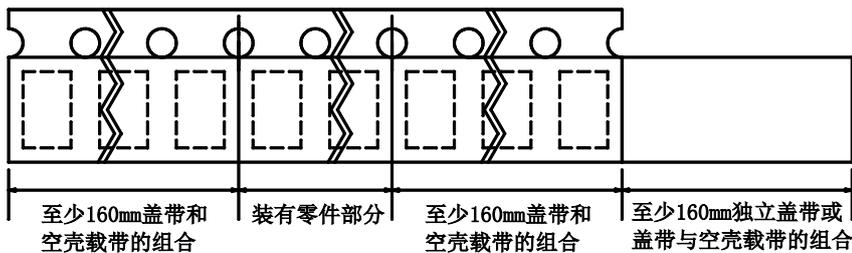


ITEM	Symbol	Specification			
		Min.		Max.	
		mm	inch	mm	inch
Flange Diameter	A	178	7.008	180	7.087
Hub Spindle Hole	C	12.5	0.492	13.5	0.531
Hub Diameter	D2	20.0	0.788	21.5	0.846
Flange Space Between Flanges	T	16.0	0.629	17.0	0.669

圆盘及载带卷出方向及空穴规格 Disk and carry

尾端

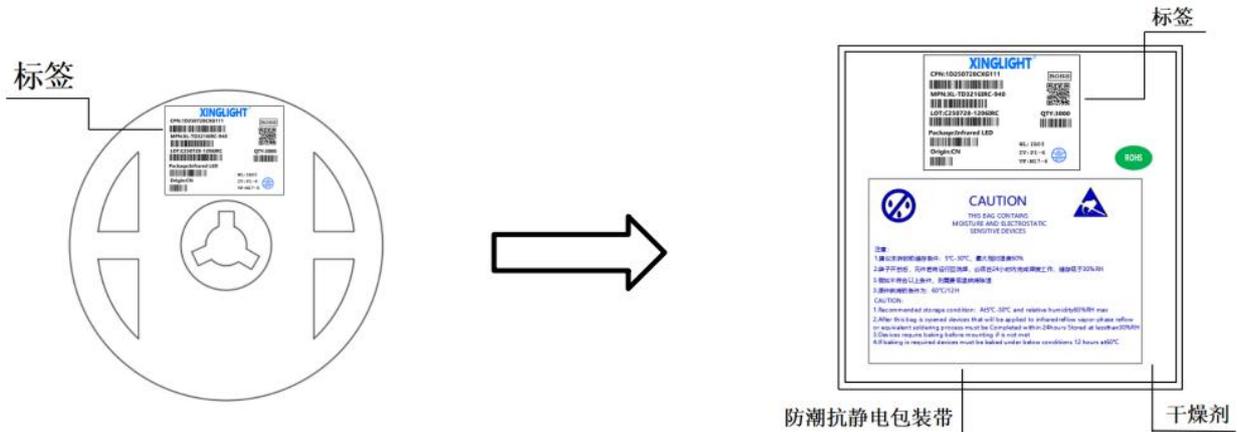
开始端



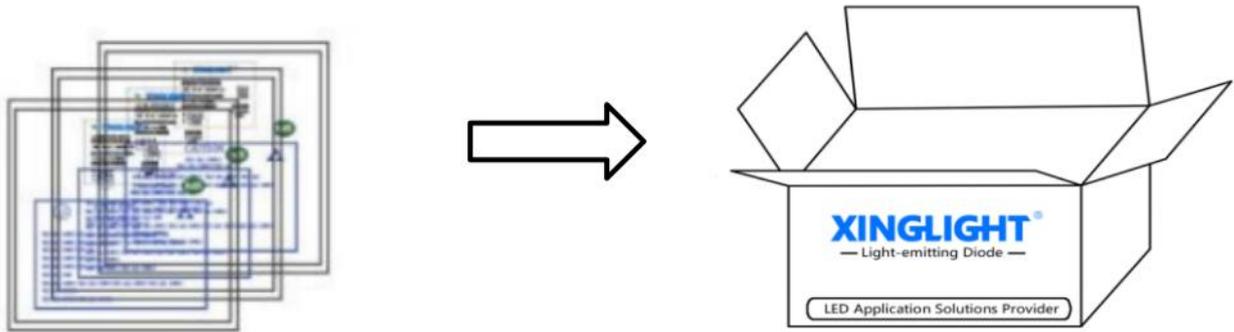
包装 (2)

Packaging (2)

◇ 防潮抗静电包装 Moisture Proof and Antti-Electrostatic Foil Bag



◇ 外包装箱 Cardboard Box



◇ 标签说明 Label Expantion

CPN: 批号/档位	MPN: 型号
LOT: 日期	QTY: 数量
ORIGIN: 产地	IC: 光电流
PACKAQUE: 封装	



焊接指导 (1)

Guideline for Soldering (1)

1. 使用烙铁人手焊接

Hand Soldering

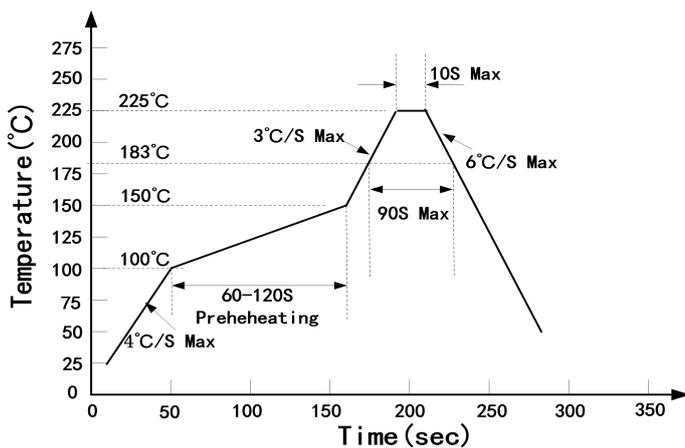
只建议在修理和重工的情况下使用手工焊接；推荐使用功率低于 30 W 的烙铁，焊接时烙铁的温度必须保持在 300℃以下，且每个电极只能进行一次焊接，每次焊接的持续时间不得超过 3 秒。人手焊接过程中的不慎操作易引起 LED 产品的损坏，应当小心谨慎。

Manual welding is recommended only for repair and heavy industry situations. A soldering iron of less than 30W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300°C while soldering. Each terminal of the LED is to go for less than 3 second and for one time only.

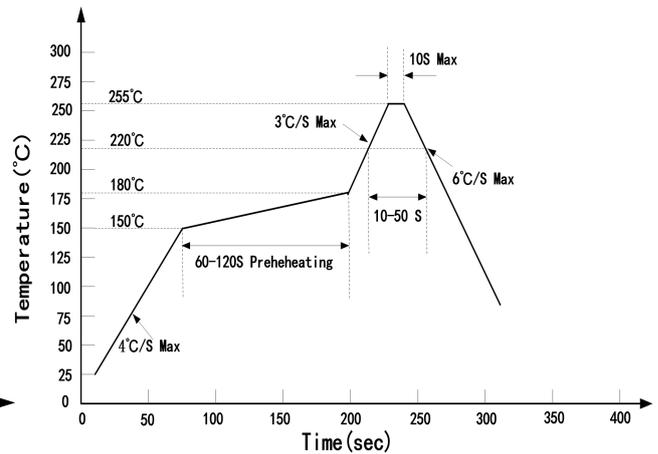
Be careful because the damage of the product is often started at the time of the hand soldering.

2. 回流焊接： 推荐使用以下无铅回流焊接温度图进行。

Reflow Soldering: Use the conditions shown in the under Figure of Pb-Free Reflow Soldering.



有铅制程Lead process



无铅制程lead free

回流焊接最多只能进行两次。

Reflow soldering should not be done more than two times.

在回流焊接升温过程中，请不要对 LED 施加任何压力。

Stress on the LEDs should be avoided during heating in soldering process.

在焊接完成后，待产品温度下降到室温之后，再进行其他处理。

After soldering, do not deal with the product before its temperature drop down to room temperature.

产品最佳的最高焊接温度建议控制在 $240 \pm 5^\circ\text{C}/6\text{S}$

The recommended maximum welding temperature for the product is $240 \pm 5^\circ\text{C}/6\text{s}$

焊接指导 (2)

Guideline for Soldering (2)

3. 清洗:

Cleaning

在焊接后推荐使用酒精进行清洗，在温度不高于 30°C 的条件下持续 3 分钟，不高于 50°C 的条件下持续 30 秒。使用其他类似溶剂清洗前，请先确认使用的溶剂不会对 LED 的封装和环氧树脂部分造成损伤。

超声波清洗也是有效的方法，一般最大功率不应超过 300W，否则可能对 LED 造成损伤。请根据具体的情况预先测试清洗条件是否会对 LED 造成损伤。

It is recommended that alcohol be used as a solvent for cleaning after soldering. Cleaning is to go under 30°C for 3 minutes or 50°C for 30 seconds. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not.

Ultrasonic cleaning is also an effective way for cleaning. But the influence of Ultrasonic cleaning on LED depends on factors such as ultrasonic power. Generally, the ultrasonic power should not be higher than 300W. Before cleaning, a pretest should be done to confirm whether any damage to LEDs will occur.

*** 注意:** 此一般指导原则并不适用于所有 PCB 设计和焊接设备的配置。具体工艺受到诸多因素的影响，请根据特定的 PCB 设计和焊接设备来确定焊接方案。

*** Note:** This general guideline may not apply to all PCB designs and configurations of all soldering equipment. The technics in practise is influenced by many factors, it should be specialized base on the PCB designs and configurations of the soldering equipment..

使用注意事项 (1)

Precautions (1)

1. 贮存:

Storage

- 本产品使用密封防潮抗静电袋包装，并附有干燥剂，未开封的产品有一年的保存时间。

Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.

- 开封前，产品须存放在温度不高于 30℃，湿度不高于 60%RH 的环境中。

Before opening the package, the product should be kept at 30℃ or less and humidity less than 60% RH, and be used within a year.

- 开封后，产品须存放在温度不高于 30℃，湿度不高于 40%RH 的环境中，且应该在 168 小时（7 天）内使用完。建议工作环境为温度不高于 30℃，湿度不高于 60%RH。

After opening the package, the product should be stored at 30℃ or less and humidity less than 40%RH, and be soldered within 168 hours (7 days). It is recommended that the product be operated at the workshop condition of 30℃ or less and humidity less than 60%RH.

- 对于尚未焊接的 LED，如果吸湿剂或包装失效，或者产品没有符合以上有效存储条件，烘焙可以起到一定的性能恢复效果。烘焙条件：60±5℃，持续24 小时。

If the moisture absorbent material has fade away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (60±5)℃ for 24 hours.

2. 静电:

Static Electricity

静电和电涌会导致产品特性发生改变，例如正向电压降低等，如果情况严重甚至会损毁产品。所以在使用时必须采取有效的防静电措施。所有相关的设备和机器都应该正确接地，同时必须采取其他防止静电和电涌的措施。使用防静电手环，防静电垫子，防静电工作服、工作鞋、手套，防静电容器，都是有效的防止静电和电涌的措施。

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristic such as the forward voltage becomes lower, or the LEDs do not light at the low current. even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

使用注意事项 (2)

Precautions (2)

3、设计建议:

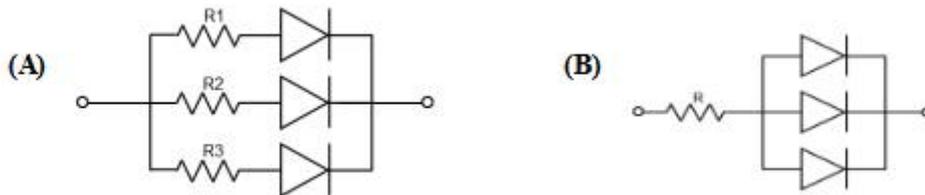
Design Consideration

* 设计电路时, 通过 LED 的电流不能超过规定的最大值, 同时, 还需使用保护电阻, 否则, 微小的电压变化将会引起较大的电流变化, 可能导致产品损毁。

建议使用以下 (A) 电路, 该电路能够很好的调节通过每个 LED 的电流; 不推荐使用 (B) 电路, 该电路在持续的电压驱动下, LED 的正向电压 (V_F) 发生变化, 电流会随之而发生变化, 可能使某些 LED 承受高于规定的电流值。

* In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen.

It is recommended to use Circuit A which regulates the current flowing through each LED rather than Circuit B. When driving LEDs with a constant voltage in Circuit B, the current through the LEDs may vary due to the variation in Forward Voltage (V_F) of the LEDs. In the worst case, some LED may be subjected to stresses in excess of the Absolute Maximum Rating.



* LED 的特性容易因为自身的发热和环境的温度的改变而发生改变。温度的升高会降低 LED 的发光效率、影响发光颜色等, 所以在设计时应充分考虑散热的问题。

* Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color changed and so on. Please consider the heat generation of the LEDs when making the system design.

使用注意事项 (3)

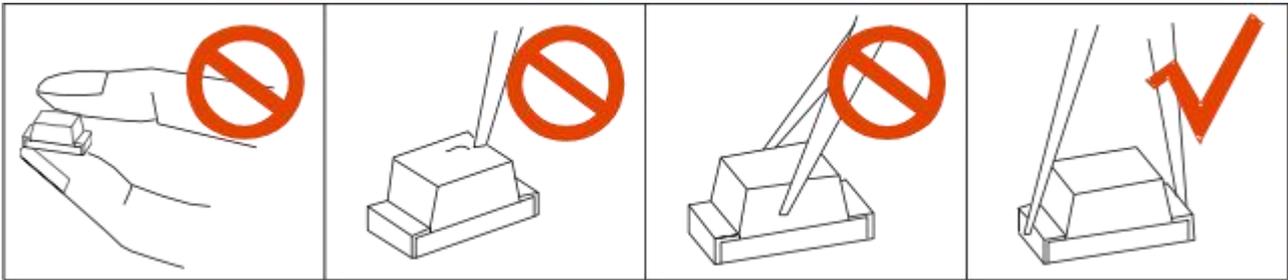
Precautions (3)

4、其他事项:

Others:

*直接用手拿取产品不但会污染封装树脂表面,也可能由于静电等因素导致产品性能的改变。过度的压力也可能直接影响封装内部的管芯和金线,因此请勿对产品施加过度压力,特别当产品处于高温状态下,例如在回流焊接过程中。

*When handling the product, touching the encapsulant with bare hands will not only contaminate its surface, but also affect on its optical characteristics. Excessive force to the encapsulant might result in catastrophic failure of the LEDs due to die breakage or wire deformation. For this reason, please do not put excessive stress on LEDs, especially when the LEDs are heated such as during Reflow Soldering.



*LED 的环氧树脂封装部分相当脆弱,请勿用坚硬、尖锐的物体刮、擦封装树脂部分。在用镊子夹取的时候也应当小心注意。

*The epoxy resin of encapsulant is fragile, so please avoid scratch or friction over the epoxy resin surface. While handling the product with tweezers, do not hold by the epoxy resin, be careful.

5、眼睛保护忠告:

Safety Advice For Human Eyes

*LED 发光时,请勿直视发光光源,特别是对于一些光强较高的 LED,强光可能伤害你的眼睛。

*Viewing direct to the light emitting center of the LEDs, especially those of great Luminous Intensity, will cause great hazard to human eyes. Please be careful.

规格书如有修改,不另行通知

If there are any modifications to the specification sheet, no further notice will be given